

ACTUAL POSITION

X 22.3998
Z -2.3870

DIST TO GO

LAST X -1.6816
Z -4.3619

SPINDLE

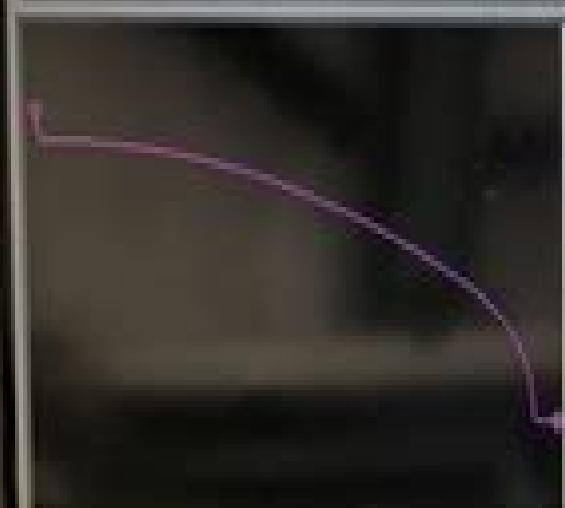
S: 62

NEXT BLOCK

LAST X -0.3164
Z -0.0737

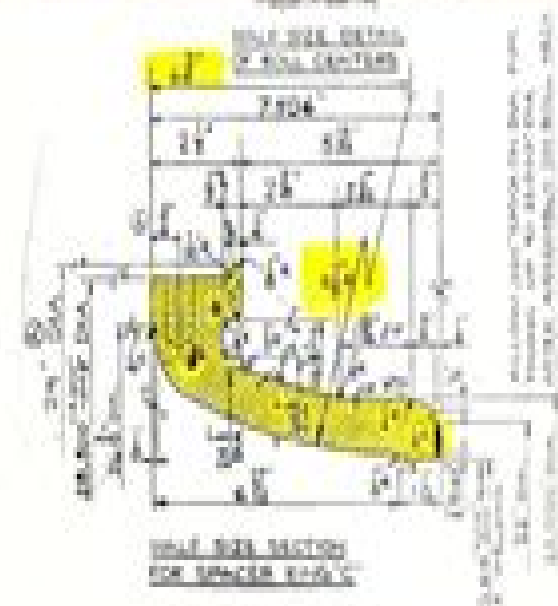
FEEDRATE

F:0.0145
INCH/REV



CYCLE CUTTING

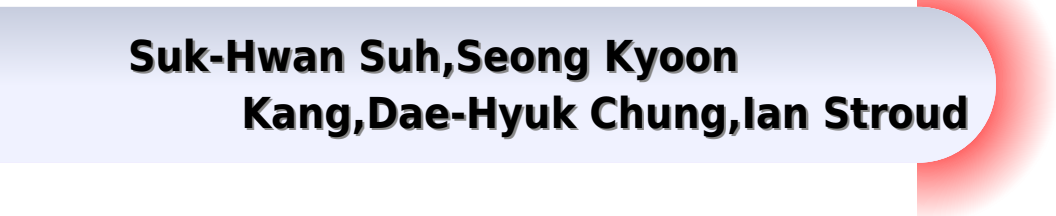
AREA 1000.000 ST 2
TOOL HIN 2FIN X
FEED/REV 0.0100/IN 2 0.0000
S-SPD/HIN 3500FEED IN 0.1000
S-DIRECT 100000
CUR ST X 19.7000
X26.375 Z0.2
X26.375 Z-0.125 F1000
R0.06 F1000
R1.375 F1000
R11.075 144.410 X-0.75 F1000
R0.125 120.410 X-6.710 F1000
X20.2-6.042 R270 F1000



FANUC MANUAL GUIDE

Cnc Program Operating Manual Fanuc

**Suk-Hwan Suh, Seong Kyoon
Kang, Dae-Hyuk Chung, Ian Stroud**



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features nearly all of the activities a typical CNC operator performs on a daily basis Starting with overall descriptions and in depth explanations of various features it goes much further and is sure to be a valuable resource for anyone involved in CNC

Theory and Design of CNC Systems Suk-Hwan Suh,Seong Kyoong Kang,Dae-Hyuk Chung,Ian Stroud,2008-08-22 Computer Numerical Control CNC controllers are high value added products counting for over 30% of the price of machine tools The development of CNC technology depends on the integration of technologies from many different industries and requires strategic long term support Theory and Design of CNC Systems covers the elements of control the design of control systems and modern open architecture control systems Topics covered include Numerical Control Kernel NCK design of CNC Programmable Logic Control PLC and the Man Machine Interface MMI as well as the major modules for the development of conversational programming methods The concepts and primary elements of STEP NC are also introduced A collaboration of several authors with considerable experience in CNC development education and research this highly focused textbook on the principles and development technologies of CNC controllers can also be used as a guide for those working on CNC development in industry **The National Guide to Educational Credit for Training Programs** American Council on

Education,2005 Highlights over 6 000 educational programs offered by business labor unions schools training suppliers professional and voluntary associations and government agencies *Programming of Computer Numerically Controlled Machines* Kenneth W. Evans,John Polywka,Stanley Gabrel,2001 Provides descriptions of many operation and programming functions and their practical application to turning and milling machines End of chapter study questions make the book suitable for use as a textbook The second edition adds two chapters on CAD CAM and conversational programming

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Machinist (Theory) - II Mr. Rohit Manglik,2024-05-18

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