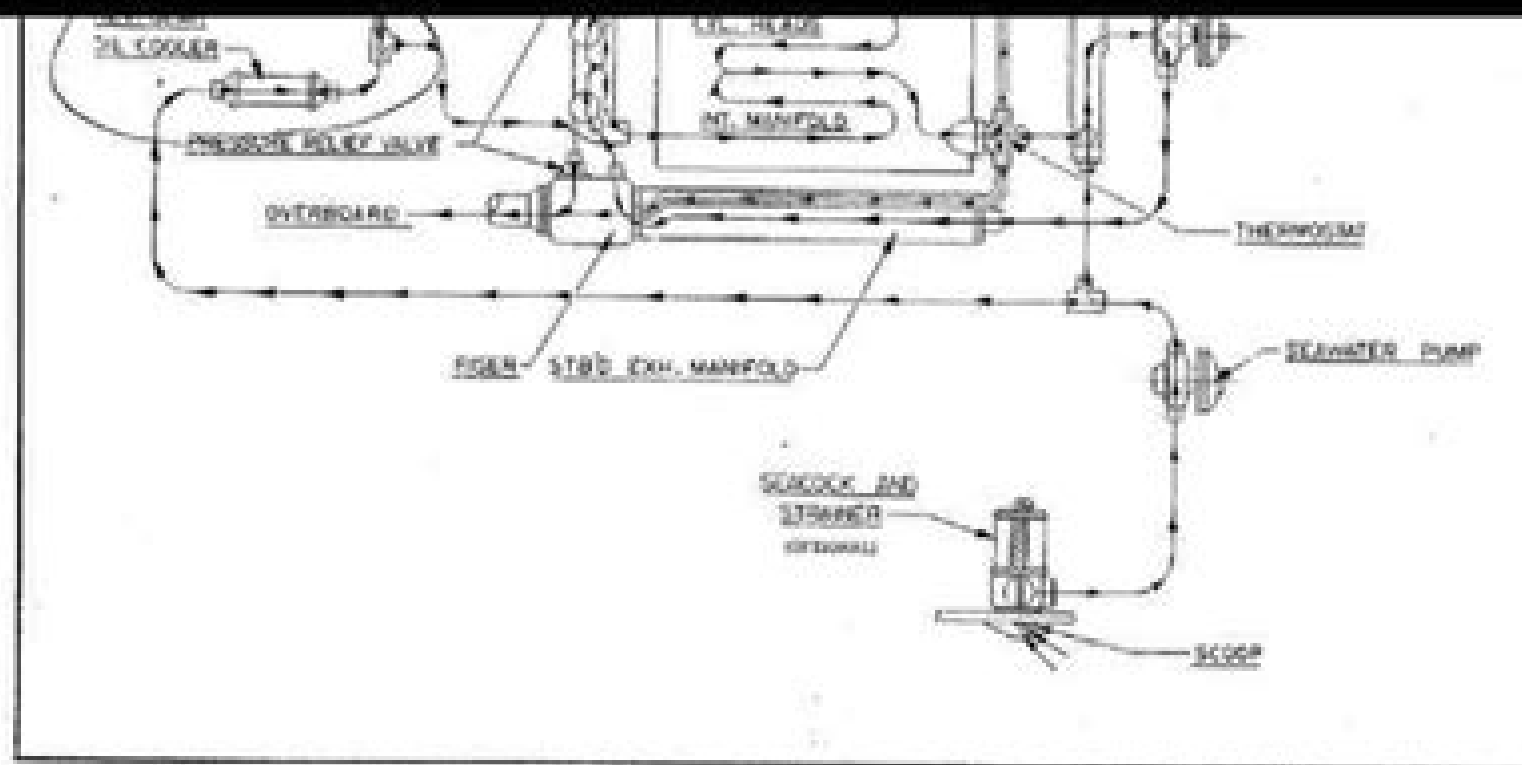




The circulating system consists of a centrifugal pump mounted on the front of the engine (flywheel cover) which circulates water through the engine. The pump has one inlet and two outlets. Water from the two outlets is forced through water lines to the front end of each exhaust manifold. These manifolds have a water jacket completely around the exhaust area for cooling the hot exhaust gas. The water makes one pass through the exhaust manifolds and then flows into the rear of the cylinder block. The water continues on through the cylinder block, cylinder head, and into the

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