

with compressed air. Always avoid air directed at your bearing or face bearings do not spin.

Wheels and Axles: Check all wheels for bearing rotation to insure all wheel bearings. Do not compress air.

Use Grease and Bearing Caps: Grease caps, cones, and bearing caps must be thoroughly cleaned to eliminate all sources of contamination. If lubricant and fat become all traces of particles from surface contact with.

Inspection: Thoroughly inspect all bearings and rollers for evidence of shipping cracks. If there are any that would cause bearing to fail further service. Bearings are not adjustable and if worn or damaged, must be replaced with new parts.

Inspect shaft rollers and gears. If any indication of failure such as chipped teeth or excessive wear is indicated, then parts should be replaced with new parts.

Disassembly of Rear Output Shaft Sub-Assembly

1. Remove speedometer drive gear bracket and gear from rear output.



Fig. 101-Removing Intermediate Gear from



Fig. 102-Removing Front Output Shaft



Fig. 103-Removing Rear Output Shaft Sub-Assembly

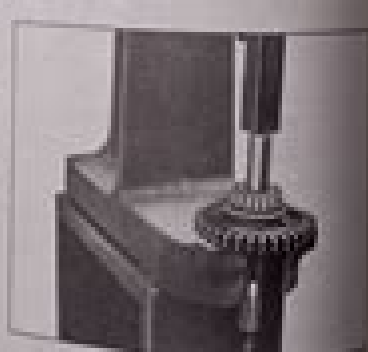


Fig. 104-Removing Rear Output Shaft Rear Bearings

2. Support roller assembly in a soft jaw vice and remove roller bracket and washers.
3. Remove assembly from vice and using a soft hammer, tap roller from shaft.
4. Support roller from roller and press support shaft from the roller.
5. Dry and clean bearing face.
6. Remove the speedometer drive, using a drift, drive the bearing out from the housing rear face.
7. Using a brass drift, remove the bearing rear from the housing rear face.
8. Remove plate and speedometer gear from the shaft. To clean together before bearing ends.
9. Using press plate 1-2111, remove front bearing from the shaft as shown in Figure 103.
10. Collapse and remove roller bearing from support shaft plate face.

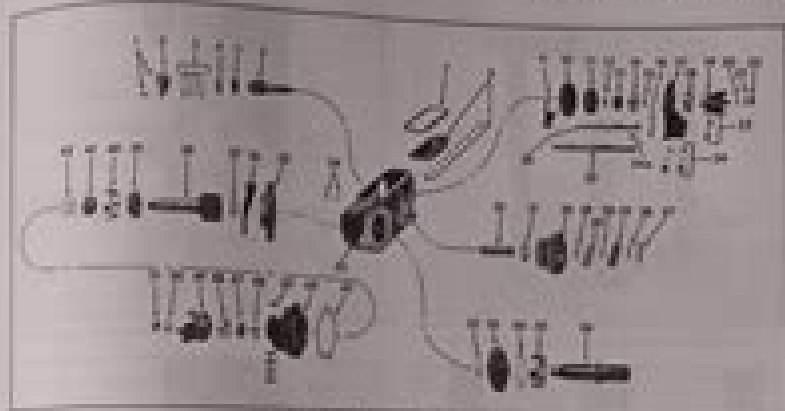


Fig. 105-Rear Output Shaft Sub-Assembly Exploded View

- | | | | |
|------------------------|--------------------------|------------------------|-------------------------|
| 1. Output Drive (H) | 16. Pinion | 30. Intermediate Gear | 44. Rear Output Bearing |
| 2. Front Output Shaft | 17. Front Output Bearing | 31. Output Pinion | 45. Rear Output Bearing |
| 3. Rear Cover | 18. Pinion Output | 32. Intermediate Shaft | 46. Rear Output Shaft |
| 4. Front Output Gear | 19. Front Output Bearing | 33. Transfer Case | 47. Rear Output Gear |
| 5. Cover Shims | 20. Seal | 34. Intermediate Shaft | 48. Rear Output Gear |
| 6. Front Output Gear | 21. Output Plate | 35. Intermediate Shaft | 49. Rear Output Gear |
| 7. Bearing Case | 22. Output Plate | 36. Intermediate Shaft | 50. Rear Output Gear |
| 8. Front Output Gear | 23. Output Plate | 37. Intermediate Shaft | 51. Rear Output Gear |
| 9. Bearing | 24. Output Plate | 38. Intermediate Shaft | 52. Rear Output Gear |
| 10. Front Output Shaft | 25. Output Plate | 39. Intermediate Shaft | 53. Rear Output Gear |
| 11. Bearing Case | 26. Output Plate | 40. Intermediate Shaft | 54. Rear Output Gear |
| 12. Front Output Gear | 27. Output Plate | 41. Intermediate Shaft | 55. Rear Output Gear |
| 13. Bearing | 28. Output Plate | 42. Intermediate Shaft | 56. Rear Output Gear |
| 14. Front Output Shaft | 29. Output Plate | 43. Intermediate Shaft | 57. Rear Output Gear |
| 15. Bearing Case | 30. Output Plate | 44. Intermediate Shaft | 58. Rear Output Gear |
| | | 45. Intermediate Shaft | 59. Rear Output Gear |
| | | 46. Intermediate Shaft | 60. Rear Output Gear |
| | | 47. Intermediate Shaft | 61. Rear Output Gear |
| | | 48. Intermediate Shaft | 62. Rear Output Gear |
| | | 49. Intermediate Shaft | 63. Rear Output Gear |
| | | 50. Intermediate Shaft | 64. Rear Output Gear |
| | | 51. Intermediate Shaft | 65. Rear Output Gear |
| | | 52. Intermediate Shaft | 66. Rear Output Gear |
| | | 53. Intermediate Shaft | 67. Rear Output Gear |
| | | 54. Intermediate Shaft | 68. Rear Output Gear |
| | | 55. Intermediate Shaft | 69. Rear Output Gear |
| | | 56. Intermediate Shaft | 70. Rear Output Gear |
| | | 57. Intermediate Shaft | 71. Rear Output Gear |
| | | 58. Intermediate Shaft | 72. Rear Output Gear |
| | | 59. Intermediate Shaft | 73. Rear Output Gear |
| | | 60. Intermediate Shaft | 74. Rear Output Gear |
| | | 61. Intermediate Shaft | 75. Rear Output Gear |
| | | 62. Intermediate Shaft | 76. Rear Output Gear |
| | | 63. Intermediate Shaft | 77. Rear Output Gear |
| | | 64. Intermediate Shaft | 78. Rear Output Gear |
| | | 65. Intermediate Shaft | 79. Rear Output Gear |
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| | | 83. Intermediate Shaft | 97. Rear Output Gear |
| | | 84. Intermediate Shaft | 98. Rear Output Gear |
| | | 85. Intermediate Shaft | 99. Rear Output Gear |
| | | 86. Intermediate Shaft | 100. Rear Output Gear |

Assembly of Rear Output Shaft Sub-Assembly

1. Place roller plate bearing in front of rear output shaft with bearing identification facing out using Tool 1-2142 as shown in Figure 103.

CAUTION: Bearing identification must face out. Do not use an "H" bearing in soft and must not be used to force bearing in force or damage to the bearing may result.

2. Using Tool 1-2142, press front bearing on shaft as shown in Figure 103.
3. Install the front bearing cap in the front bearing face using Tool 1-2142 as shown in Figure 103 and cap with in bearing.
4. Install the rear bearing and support the rear bearing face using Tool 1-2142 as shown in Figure 103 and cap with in bearing.
5. Install the seal in the bearing rear face using Tool 1-2142 as shown in Figure 103 and seal bearing in bearing.

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