

# INSTRUCTION SHEET

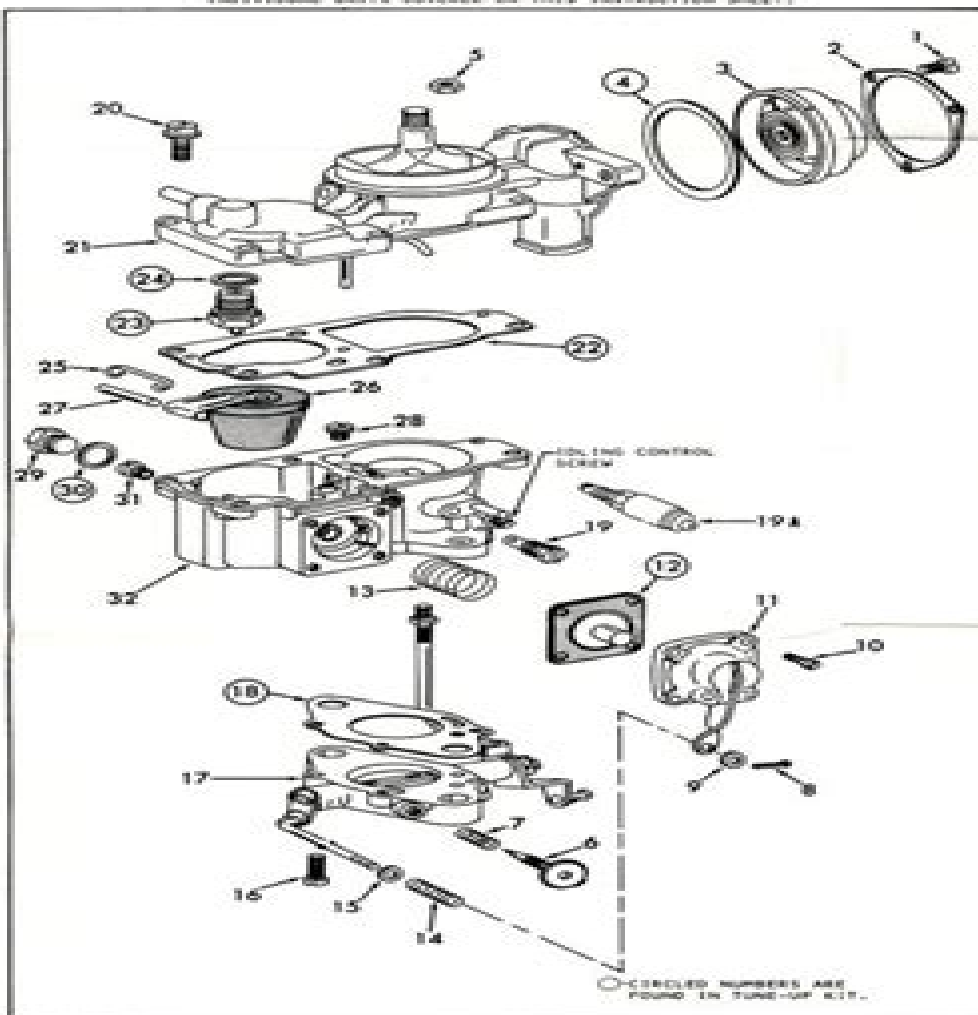
## SOLEX 32PDSIT-2,-3 CARBURETORS

### 1964 TO 1967—TYPE 3

50-472-2

#### GENERAL EXPLODED VIEW

THE GENERAL DESIGN AND PARTS SHOWN WILL VARY TO  
INCIDENTAL UNITS COVERED ON THIS INSTRUCTION SHEET.



#### REMOVING

REMOVE AIR CLEANER, DISCONNECT FUEL HOSE, CABLE FOR AUTO-  
MATIC CHOKE, AND SOLE CUT-OFF VALVE, AND IF REBUILDING LEFT  
CARBURETOR, REMOVE VACUUM HOSE FOR DISTRIBUTOR. REMOVE  
CARBURETOR, LINEAGE RETURN SPRING AND CONNECTING ROD. REMOVE  
TWO NUTS FROM STUDS ON CARBURETOR FLANGE AND TAKE OFF  
CARBURETOR.

#### DISASSEMBLY

USE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY  
GENERALLY BE FOLLOWED TO DISASSEMBLE UNIT FAR ENOUGH TO  
PERMIT CLEANING AND INSPECTION. CAUTION: SEALS TUBE-TYPE  
PUMP RODS REMOVABLE. NOTE POSITION OF LOCKNUT (3) BEFORE  
REMOVING.

#### NONEXPLAINED

| REF.<br>NO.                                       | NO.                               |
|---------------------------------------------------|-----------------------------------|
| 1. THROTTLE HOUSING ASSY.                         | 11. NEEDLE & SEAT ASSY.           |
| 2. GASKET - MAIN BODY TO<br>THROTTLE HOUSING      | 12. SEAT SPRING - FLOAT PIN       |
| 3. LOCKNUT - THROTTLE<br>CONNECTOR ROD            | 13. PIN - FLOAT LEVER             |
| 4. SPRING - VOLUME CONTROL                        | 14. JET - AIR CONNECTION          |
| 5. SPRING - VOLUME CONTROL                        | 15. PLUG - MAIN JET               |
| 6. GASKET - PUMP ROD<br>WASHER - PUMP ROD         | 16. GASKET - PLUG                 |
| 7. COVER - PUMP COVER<br>COVER - WITH LEVER & PIN | 17. JET - MAIN<br>MAIN BODY ASSY. |
| 8. DIAPHRAGM - PUMP                               |                                   |
| 9. SPRING - PUMP DIAPHRAGM                        |                                   |
| 10. WASHER - PUMP ROD                             |                                   |
| 11. LOCKNUT - THROTTLE<br>CONNECTOR               |                                   |

CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBLED. SOAK  
PARTS LONG ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL.  
USE A CARBURETOR CLEANING SOLVENT. MAKE CERTAIN THE THROTTLE  
BODY IS FREE OF ALL HARD CARBON DEPOSITS. WASH OFF IN  
SUITABLE SOLVENT. BLOW OUT ALL PASSAGES IN CASTINGS WITH  
COMPRESSED AIR AND CHECK CAREFULLY TO INSURE THROTTLE  
CLEANING. CAUTION: DO NOT SOAK SOLENOID, RUBBER OR PLASTIC PARTS IN SOLVENTS.

#### REASSEMBLY

REASSEMBLE IN REVERSE ORDER OF DISASSEMBLY. NOTE SPECIAL  
INSTRUCTIONS.

#### SPECIAL INSTRUCTIONS

MAKE SURE ALL JET ORIFICES ARE CLEAN AND OPEN. CLEAN WITH  
COMPRESSED AIR. DO NOT USE WIRE TO CHECK FOR CLOGGED ORIF-  
FICES.

WHEN INSTALLING PUMP DIAPHRAGM SPRING (9) MAKE SURE SPRING  
IS PROPERLY SEATED IN HOUSING. CAP ATTACHED TO DIAPHRAGM (10)  
AND THE PLUNGER IS TOWARDS THE PUMP COVER (11).

PUMP STROKE ADJUSTMENT. PLACE COTTER PIN IN CENTER HOLE OF  
PUMP ROD (AS SHOWN) (12) INSIDE HOLE RICHER. OUTER HOLE  
LEANER.

CHECK FOR A HORN SPOT (DEPRESSION) ON THE FLOAT LEVER WHERE  
IT MAKES CONTACT WITH THE FUEL INLET NEEDLE VALVE. REPLACE  
FLOAT ASSEMBLY, IF NECESSARY. FLOAT ASSEMBLY MAY BE PUR-  
CHASED AT LOCAL VW DEALER. P/N 211-129-991A BOUND SHAPED  
FLOAT (22).

CHECK THE THERMOSTATIC SPRING IN HOUSING (ITEM 13) FOR DAM-  
AGE. IF IT IS DISTORTED OR "BOWED", REPLACE THE ASSEMBLY.  
ALSO, MAKE SURE THE ELECTRICAL HEATING ELEMENT IS NOT BRO-  
KEN. THIS CAN BE CHECKED WITH AN OHMMETER OR CONNECTED TO A  
CONSTANT VOLTAGE BATTERY FOR A FEW MINUTES TO SEE IF IT  
WARMES UP. (BE SURE TO GROUND THE INSIDE METAL PART OF THE  
HOUSING IN ORDER TO COMPLETE THE CIRCUIT.) WHEN INSTALLING  
ASSEMBLY WITH SPRING HEATER ELEMENT, CAREFULLY ROTATE  
ASSEMBLY COUNTERCLOCKWISE, BEING SURE THE HOOK ON COIL END  
ENGAGES WITH THE LEVER ON CHOKE SHAFT. CONTINUE ROTATING  
APPROXIMATELY 1/8 TURN MORE UNTIL INDEX MARKS ALIGN. THEN  
TIGHTEN SCREW SECURELY.

#### INSTALLING

INSTALL IN REVERSE ORDER OF REMOVING, EXCEPT DO NOT INSTALL  
AIR CLEANER AT THIS TIME.

#### ADJUSTING TWO CARBURETORS

RUN ENGINE UNTIL IT IS WARM. MAKE SURE THAT THE AUTOMATIC  
CHOKE IS FULLY OPEN ON BOTH CARBURETORS AND THE THROTTLE  
VALVES ARE IN IDLE POSITION. DISCONNECT SCREWS OPEN BY  
ABOUT ONE TURN. THE VOLUME CONTROL SCREWS (2) OPEN 5 1/2  
TURNS. CONNECT A TACHOMETER. DISCONNECT RIGHT HAND CON-  
NECTION ROD AND WITH ENGINE RUNNING, MOVE IDLE CONTROL  
SCREW ON LEFT CARBURETOR BY THE SAME AMOUNT. A SPEED  
OF 800-900 R.P.M. IS ATTAINED. SCREW IN VOLUME CONTROL  
SCREW (2) OF EACH CARBURETOR UNTIL THE ENGINE STARTS TO  
RUN SMOOTHLY. TURN EACH OF THE SCREWS TO LEFT 2 1/2 TO  
3 1/2 TURNS UNTIL ENGINE RUNS SMOOTHLY. INSTALL AIR  
CLEANER. DO NOT OVERTIGHTEN WING NUT. RECONNECT RIGHT  
HAND CONNECTION ROD.

# Citroen Solex 32 Repair Manual

**Sebastian Brünink**



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