

Inspection of Valve

Inspect the valves for wear and warpage. If the valves are excessively worn or bent, replace them (Figure 21).

OVERALL LENGTH OF VALVE

Intake and exhaust

3.8189" (97mm)

Stem diameter

Intake - .3128 to .3134" (7.945 to 7.960mm)

Exhaust - .3114 to .3120" (7.910 to 7.925mm)

Valve seat angle

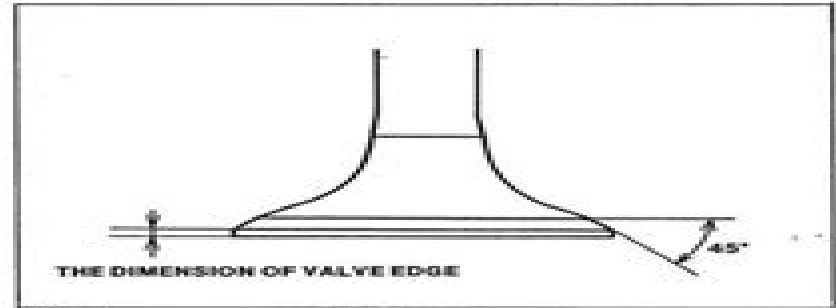
45°

Grinding limit of stem end

.0197" (0.5mm)

Allowable limit of valve edge

.0197" (0.5mm)



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FIGURE 21

CRANKSHAFT PULLEY Disassembly

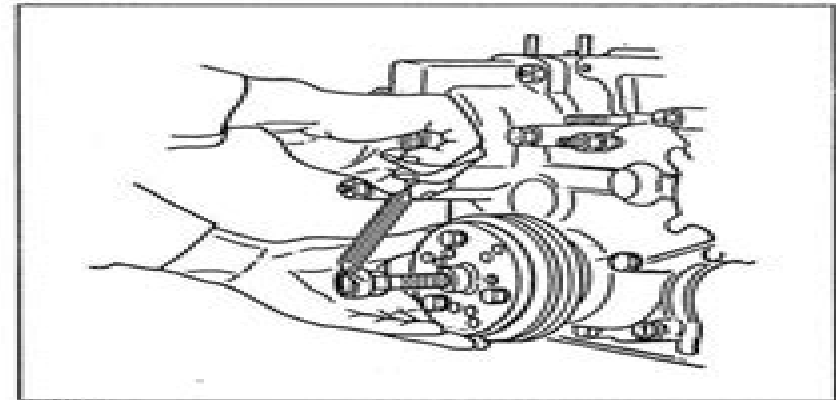
SPECIAL TOOL: Puller assembly

1. Remove the radiator.
2. Loosen the alternator mounting bolts and remove the fan.



CAUTION: Disconnect the battery cable from the battery terminal for safety.

3. Remove the nut and washer securing the crankshaft pulley to the crankshaft (Figure 22).
4. Remove the crankshaft pulley using a suitable puller.



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FIGURE 22

Assembly

5. If the woodruff key is worn or deformed, replace it.
6. Position the crankshaft pulley on the woodruff key and install with the washer and nut. Tighten the nut to a torque of 72 ft.-lb. (98 N-m).

NOTE: When installing the crankshaft pulley, apply a slight amount of oil to the oil seal socket to prevent the tip from being damaged.

7. Adjust the fan belt tension.

Deutz Allis 5215 Tractor Service Manual

Clifford Lane



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Table of Contents Deutz Allis 5215 Tractor Service Manual

1. Understanding the eBook Deutz Allis 5215 Tractor Service Manual
 - The Rise of Digital Reading Deutz Allis 5215 Tractor Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Deutz Allis 5215 Tractor Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Deutz Allis 5215 Tractor Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Deutz Allis 5215 Tractor Service Manual
 - Personalized Recommendations
 - Deutz Allis 5215 Tractor Service Manual User Reviews and Ratings
 - Deutz Allis 5215 Tractor Service Manual and Bestseller Lists
5. Accessing Deutz Allis 5215 Tractor Service Manual Free and Paid eBooks
 - Deutz Allis 5215 Tractor Service Manual Public Domain eBooks
 - Deutz Allis 5215 Tractor Service Manual eBook Subscription Services

- Deutz Allis 5215 Tractor Service Manual Budget-Friendly Options
- 6. Navigating Deutz Allis 5215 Tractor Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Deutz Allis 5215 Tractor Service Manual Compatibility with Devices
 - Deutz Allis 5215 Tractor Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Deutz Allis 5215 Tractor Service Manual
 - Highlighting and Note-Taking Deutz Allis 5215 Tractor Service Manual
 - Interactive Elements Deutz Allis 5215 Tractor Service Manual
- 8. Staying Engaged with Deutz Allis 5215 Tractor Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Deutz Allis 5215 Tractor Service Manual
- 9. Balancing eBooks and Physical Books Deutz Allis 5215 Tractor Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Deutz Allis 5215 Tractor Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Deutz Allis 5215 Tractor Service Manual
 - Setting Reading Goals Deutz Allis 5215 Tractor Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Deutz Allis 5215 Tractor Service Manual
 - Fact-Checking eBook Content of Deutz Allis 5215 Tractor Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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