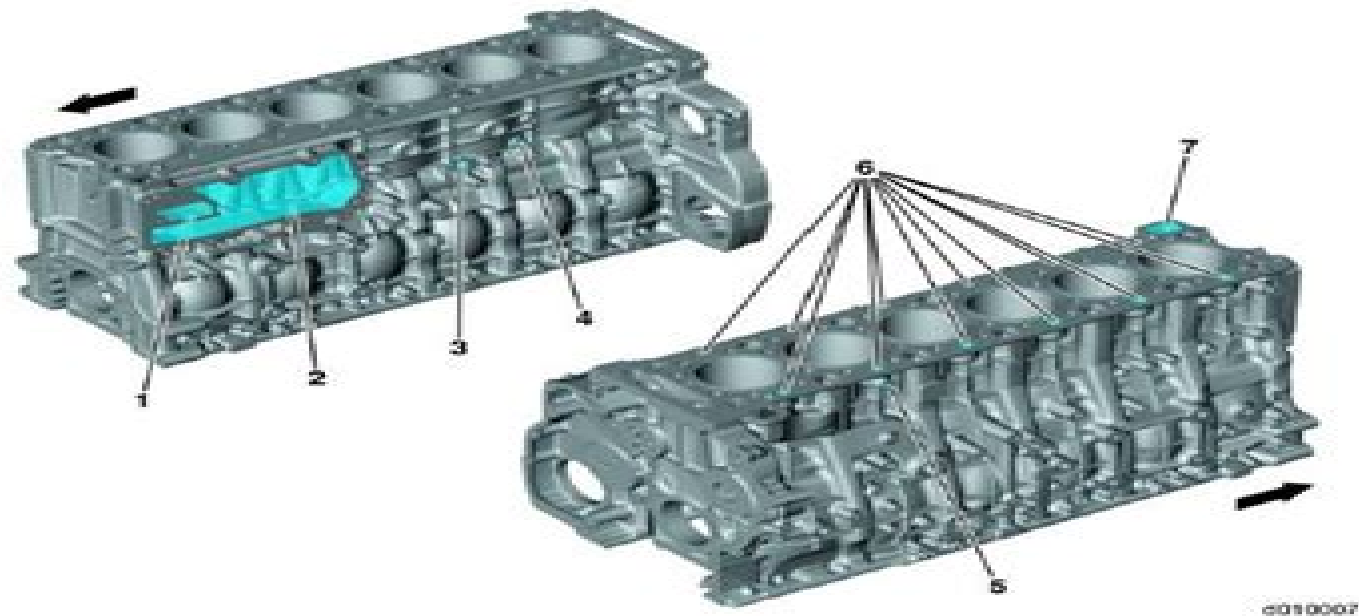




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|--|---|
| 1. Coolant Return for Cylinder Head Coolant Manifold | 5. Coolant Connection for EGR Cooler |
| 2. Coolant Feed for Oil Water Heat Exchanger | 6. Coolant Transfer Hole to Cylinder Head |
| 3. Coolant Connection for Fuel Heat Exchanger | 7. Coolant Return from Cylinder Head |
| 4. Coolant Connection for Air Compressor | |

Figure 42-3 **Cylinder Block**

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**General Motors Corporation. Detroit
Diesel Allison Division**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the text box.

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Service Manual Detroit Diesel Engines: In-line 71 Detroit Diesel Allison, General Motors Corporation. Detroit Diesel Allison Division, 1982 Diesel Supplementary Service Instructions for Series 110 Four Valve Head Engines General Motors Corporation. Detroit Diesel Engine Division, 1958 **Service Manual** General Motors Corporation. Detroit Diesel Allison Division, 1984 **Detroit Diesel Engines, In-line 71** General Motors Corporation. Detroit Diesel Engine Division, 1966

In-line 71 Service Manual General Motors Corporation. Detroit Diesel Allison Division, 1972 Service Manual, Detroit Diesel Engines, In-line 71 General Motors Corporation. Detroit Diesel Allison Division, 1981 Detroit Diesel Engines, Series 92, 1985 *Detroit Diesel Engines* General Motors Corporation. Detroit Diesel Engine Division, 1967

Detroit diesel engines series 92 General Motors Corporation. Detroit Diesel Allison, 1979 *Detroit Diesel Engines, In-line 71* General Motors Corporation. Detroit Diesel Allison Division, 1980

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