

- 6 - Remove the five bolts (7) and the nut (8) on the left side.

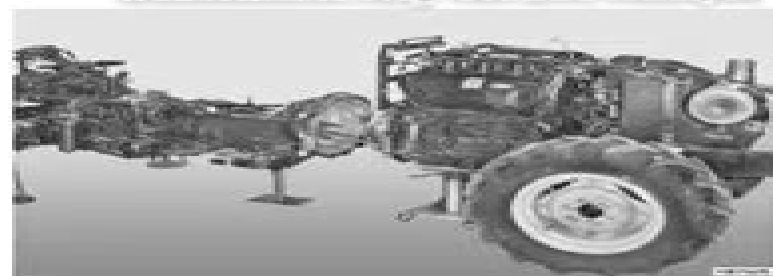


- 7 - Remove the four bolts (9) and the nut (10) and remove the complete engine assembly.



• **For engine-transmission separation only**

- 8 - Move the engine away from the clutch housing by pushing both wheels.



Refitting

- Refitting is the reverse of removal



⚙️ Nut: 16-20 Nm (11.8-14.8 lb.ft.)



⚙️ Bolts: 60±3 Nm (44.2±2.2 lb.ft.)
Nuts: 42±2 Nm (31±1.5 lb.ft.)



- ★ Before inserting the transmission input shaft in the clutch assembly, insert the rear PTO control shaft and make sure that it is correctly engaged in the flywheel.
- ★ To facilitate installation of the shafts, turn the crankshaft slightly in both directions.

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Jin-Ying Zhang



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