

3. Installation of timing belt

CAUTION:

- Do not try to pry the timing belt with a screwdriver or the like.
- Do not allow the belt to come into contact with oil, water or dust.
- Do not bend the belt at a sharp angle or turn the belt inside out.
- When the timing belt is reused, install the timing belt in such a way that the direction of the arrow put during the removal of the arrow put during the removed may match with the engine rotation direction.

- (1) Make sure that the piston of cylinder No. 1 should come at top dead center.
 - (2) Assemble the timing belt in such a way that the two mating marks on the timing belt may be aligned with the corresponding drilled marks on the crankshaft timing belt pulley and camshaft timing belt pulley.
 - (3) Attach the timing belt tensioner.
- Hang the tension spring hook securely on the pin groove. Ensure that the pin at the oil pump is fitted into the pin hole of the timing belt tensioner.

While pulling the timing belt tensioner fully toward the water pump side, temporarily tighten the attaching bolt of the timing belt tensioner.

NOTE:

- Be careful in the direction to hang of the tension spring as shown in the figure.
- Do not allow the tensioner to come into contact with oil, water or others.

- (4) Rotate the crankshaft 2 turns in the normal direction (to the clockwise as viewed from the engine cylinder No. 1) so that the "F" mark of the camshaft timing belt pulley comes at a point three teeth in the camshaft timing belt pulley before the indicator of the cylinder head cover.

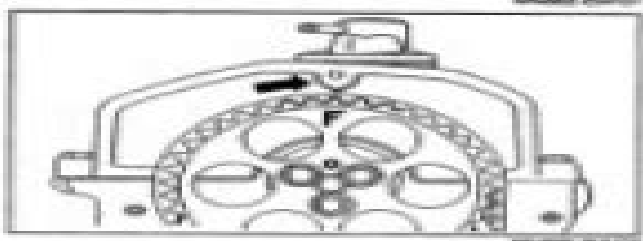
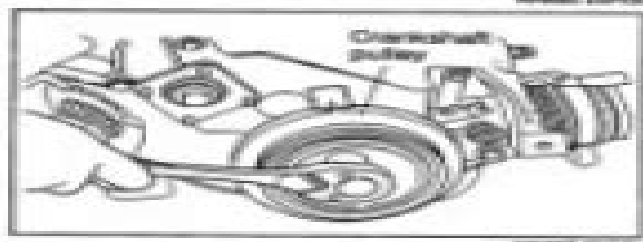
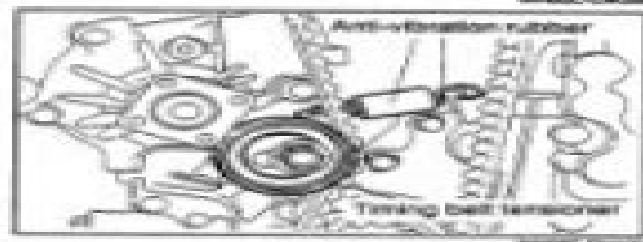
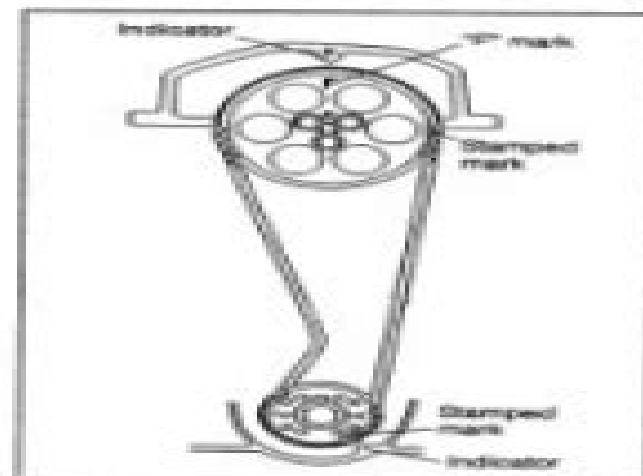
NOTE:

At this time, never turn the crankshaft reversely. If the crankshaft should be reversed or the timing belt should be tilted, turn the crankshaft two more turns, and repeat step (4).

- (5) Make the tensioner free by loosening the attaching bolt of the timing belt tensioner. Then, turn the crankshaft further in the normal direction until the "F" mark of the camshaft timing belt pulley is aligned with the indicator of the cylinder head cover.

NOTE:

If the crankshaft should be reversed or turned beyond that point, temporarily tighten the tensioner attaching bolt and repeat from the step (4) onward.



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