

Machine Status Window



Graphic Window



Program Window

```

1 O0000 L/CHC.MER/02.0/3
2 G1000 G000, L100, M0
3 G1010 G1, F00, S00, C0, M0,0, T0, F0, L000,000,1
4 T01
5 G1040 G10, L0, F1000, S000, C000, M0, F0, C0, Z0,
6
7 G1200 T1, M0, M0, M0
8 G1202 M07,3 M03,000000 F00, F00, M0, C00, F00, M0,
9 L0, M0, T0
10 M0, L0, M0, T1, M0
11 G1203 M05, M00000 M-000, Z0000 F00, F00, M00000
12 3-00, M00000 C00, L1, M0, T1, M03, M0
13 G1200
14
15 G1200 T1, M0, M0, M0
16 G1202 M07,3 M03,000000 F00, F00, M0, C00, F00, M0,
17 L0, M0, T0
18 G1203 M05, M00000 M-000, Z0000 F00, F00, M00000
19 3-00, M00000 C00, L1, M0, T1, M03, M0
20
21 G1200
22 M00

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Cnc Machine Manual Programming

RS Peters



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